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D3199-1
Job Sheet 183641



Part No: D3199-1

Job Qty: 40 ea

Part Name: Bracket



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 9/21/18

Job Tracking No:

Due Date: 9/28/18

Created By: Shannon Hadley

Type: Stock

Description:

Note: DWG REV E SHEET 1 IPP Rev:C Removed Scribing 05-11-05 JLM IPP Rev:D As per Rev B 06-11-24 JLM
IPP Rev:E 11.03.31 as per ecn 11-531 DD verf:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Waterjet	40 pcs	9/28/18	9/28/18	0.00	1.18	Waterjet 1		SC 18/09/25
120	QC	40 pcs	9/28/18	9/28/18	0.00	0.00	QC8		38
130	Small Fab	40 pcs	9/28/18	9/28/18	0.01	1.76	Small Fab-3		DAS 38
140	QC	40 pcs	9/28/18	9/28/18	0.00	0.00	QC5		38
150	Powdercoat	40 pcs	9/28/18	9/28/18	0.00	0.45	Powdercoat3		18-10-18 DAS
160	QC	40 pcs	9/28/18	9/28/18	0.00	0.00	QC3		OCT 15 2018 68
170	Packaging	40 pcs	9/28/18	9/28/18	0.00	0.00	Packaging3-1	2022	OCT 19 2018 9/89
180	QC21-SA	40 Ea	9/28/18	9/28/18	0.00	0.00	QC21		6

Part Op 100 - Cut as per Dwg D3199 Deburr if required

Descriptions: 130 - Form as per dwg D3199 use DT9723

M138839150 - START TIME: 9:00 FINISH TIME: 9:30

TEMP 320°

DAS 21 9-89

OCT 19 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S20GA	304/316 .040 Sheet	3.9600 sf (.099 ea)	100-Waterjet	5090402
				5082801

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Waterjet	M304S20GA	4	282	0

Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Bracket	0.210inches + 0.005 - 0.001	0.215 0.209		
2	Bracket	0.575inches ± 0.010	0.585 0.565		
3	Bracket	1.090inches ± 0.010	1.100 1.080		
4	Bracket	2.015inches ± 0.010	2.025 2.005		
5	Bracket	2.971inches ± 0.010	2.981 2.961		
6	Bracket	1.830inches ± 0.010	1.840 1.820		
7	Bracket	4.830inches ± 0.010	4.840 4.820		
8	Bracket	4.030inches ± 0.010	4.040 4.020		

Plex 9/21/18 3:40 PM Dart.Hadley.Shannon

DART
 AEROSPACE
 Container No: S113359
 Part: D3199-1
 Job No: 183641
 Serial No/Batch: S113359
 Revision:
 Inspector:
 Exp Date:
 Instructions: Various STC's
 Date: 09/25/18
 TEL: 1 613 632-5200
 Email: sales@dartaero.com
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D3199-1**Job Sheet 183352****Part No:** D3199-1**Job Qty:** 40 ea**Part Name:** Bracket**Part Weight:** 0 lbs**Status:** Scheduled**Priority:** Medium**Job Created:** 9/17/18**Job Tracking No:****Due Date:** 9/28/18**Created By:** Michelle Gagnon-Donovan**Type:** Stock**Description:**

Note: DWG REV E SHEET 1 IPP Rev:C Removed Scribing 05-11-05 JLM IPP Rev:D As per Rev B 06-11-24 JLM
IPP Rev:E 11.03.31 as per ecn 11-531 DD verf:EC

Ship Via:**Bill of Materials****Job Routing**

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	40 Ea	9/28/18	9/28/18	0.00	0.00	Start Up Waterjet		
100	Waterjet	40 pcs	9/28/18	9/28/18	0.00	1.18	Waterjet1		
120	QC	40 pcs	9/28/18	9/28/18	0.00	0.00	QC8		
130	Small Fab	40 pcs	9/28/18	9/28/18	0.01	1.76	Small Fab-3		
140	QC	40 pcs	9/28/18	9/28/18	0.00	0.00	QC5		
150	Powdercoat	40 pcs	9/28/18	9/28/18	0.00	0.45	Powdercoat3		
160	QC	40 pcs	9/28/18	9/28/18	0.00	0.00	QC3		
170	Packaging	40 pcs	9/28/18	9/28/18	0.00	0.00	Packaging3-1		
180	QC21-SA	40 Ea	9/28/18	9/28/18	0.00	0.00	QC21		

Part Op 100 - Cut as per Dwg D3199 Deburr if required

Descriptions: 130 - Form as per dwg D3199 use DT9723

150 - START TIME: _____ FINISH TIME: _____

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S20GA	304/316 .040 Sheet	3.9600 sf (.099 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304S20GA	4	291	0

Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Bracket	0.210inches + 0.005 - 0.001	0.215 0.209	0.214	
2	Bracket	0.575inches ± 0.010	0.585 0.565	0.575	
3	Bracket	1.090inches ± 0.010	1.100 1.080	1.092	
4	Bracket	2.015inches ± 0.010	2.025 2.005	2.017	
5	Bracket	2.971inches ± 0.010	2.981 2.961	2.973	
6	Bracket	1.830inches ± 0.010	1.840 1.820	1.827	
7	Bracket	4.830inches ± 0.010	4.840 4.820	4.828	
8	Bracket	4.030inches ± 0.010	4.040 4.020	4.031	

Plex 9/17/18 10:10 AM Dart.Gagnon.Michelle